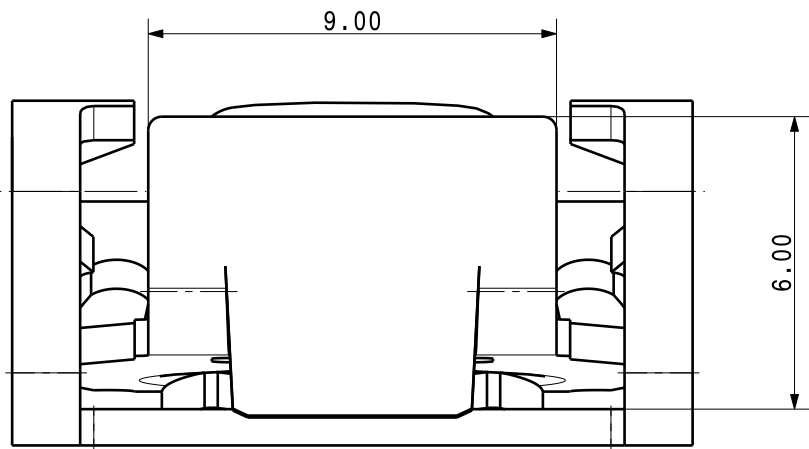
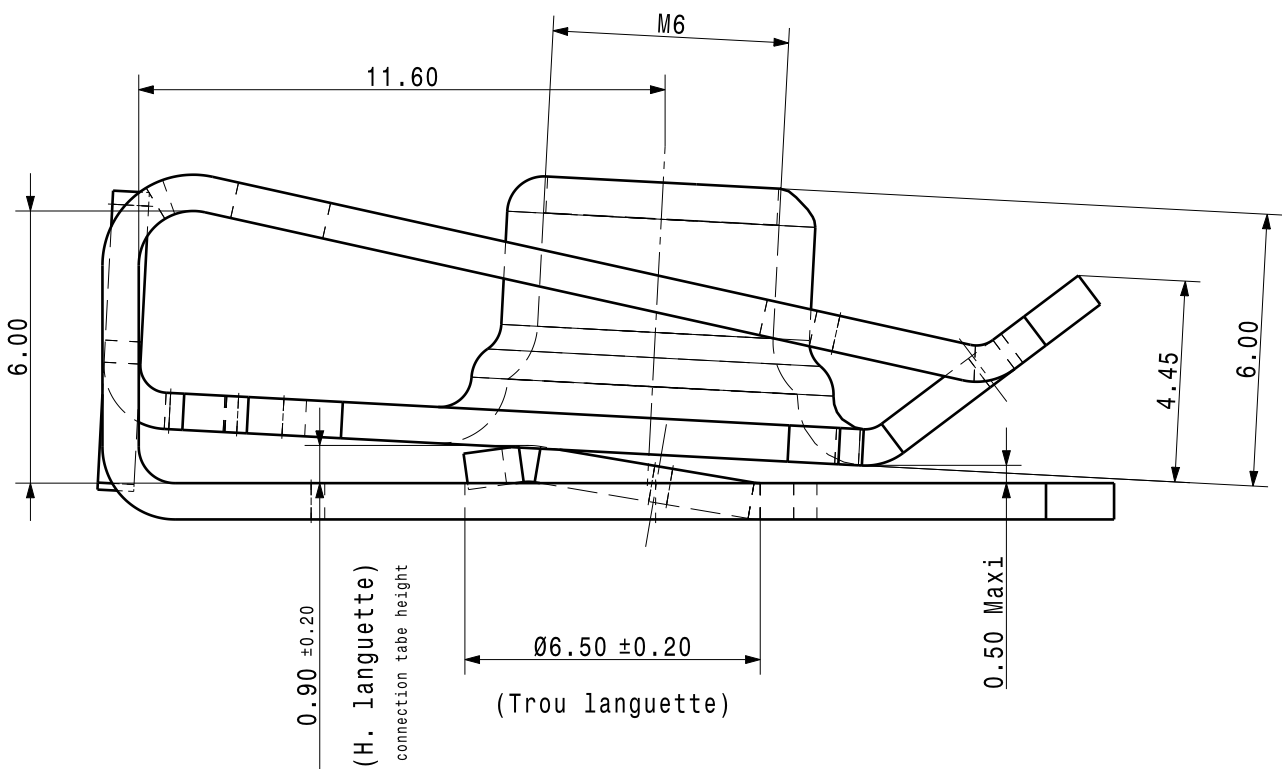
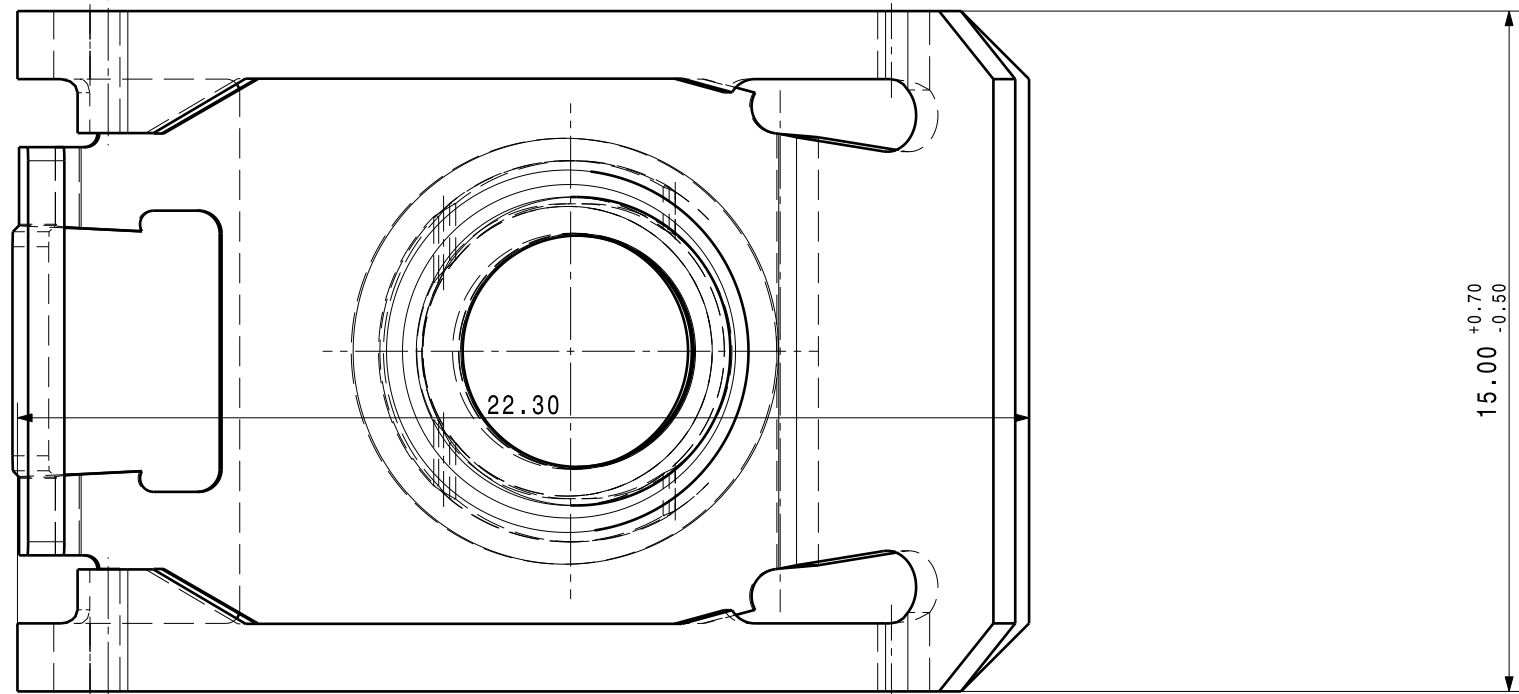
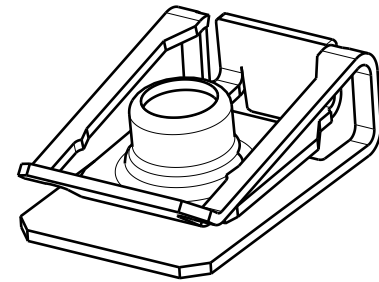


8
7
6
5
4
3
2
1
VERIFIER L ECHELLE APRES PHOTOCOPIE / BEWARE SCALE AFTER COPY

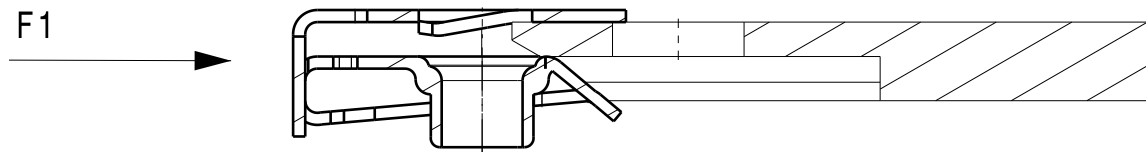


Vue iso / iso view
Echelle/Scale: 2:1



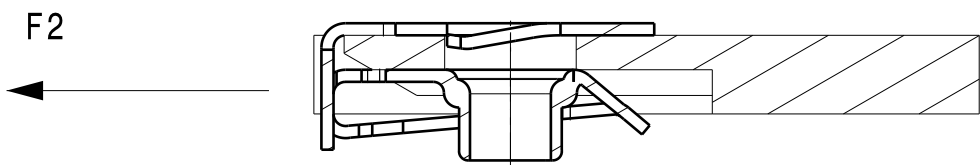
Variant	Finition / Finishes
02	ZnNi(12-15%[Ni])8μ min +Cr3 gris/grey + FOM ProtedurNi75+ Ecotri Gris/grey +Corrosil501 BS RR:720H
03	BRUT DE TREMPÉ
07	Zn 10μ min + Cr3 gris/grey + FOM Protolux3000+ Ecotri Gris/grey+ Corrosil501 BS RR:600H
10	ZnNi(12-15%[Ni])8μ min +Cr3 gris/grey + FOM ProtedurNi75+ Ecotri Gris/grey +Corrosil501 BS RR:720H

F1: Effort d'insertion
Push in force



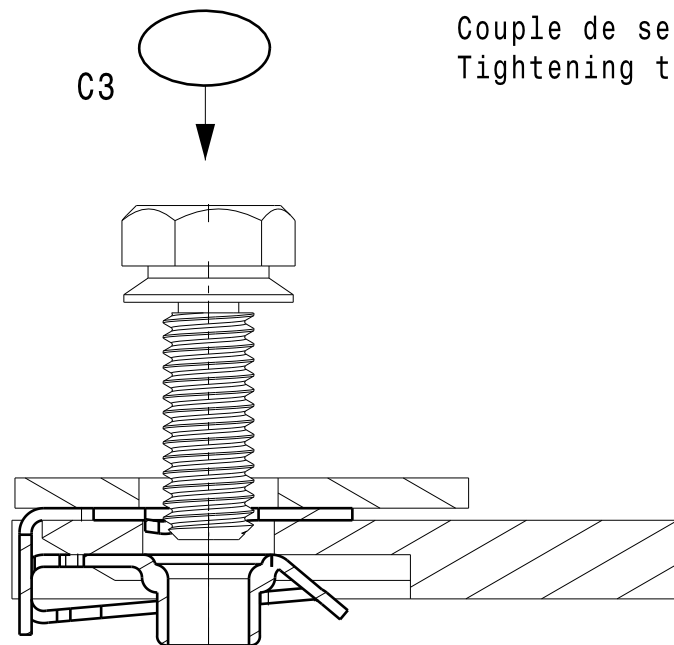
Effort d'arrachement
Pull off force

Definition interface voir P2/2
Interface defition look P2/2

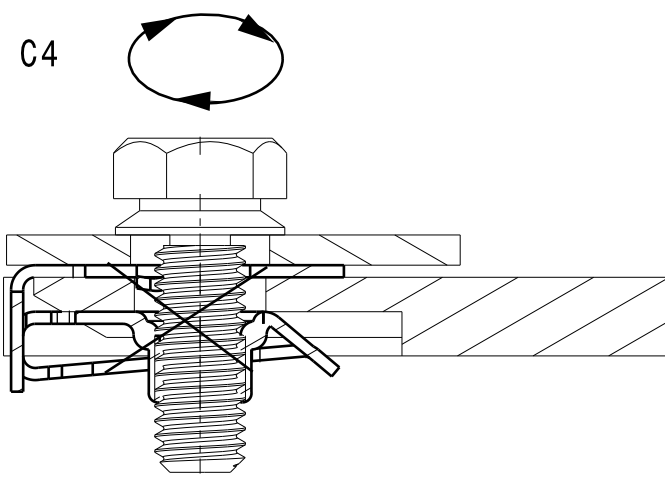


F1 : A valider pour chaque application/To be validated for each application
F2 : A valider pour chaque application/To be validated for each application
C3 : 6Nm à 10Nm selon support (Voir page 2)/6Nm to 10Nm depending on housing see page 2
C4 : 7.5Nm à 13Nm selon support (Voir page 2)/7.5Nm to 13Nm depending on housing see page 2

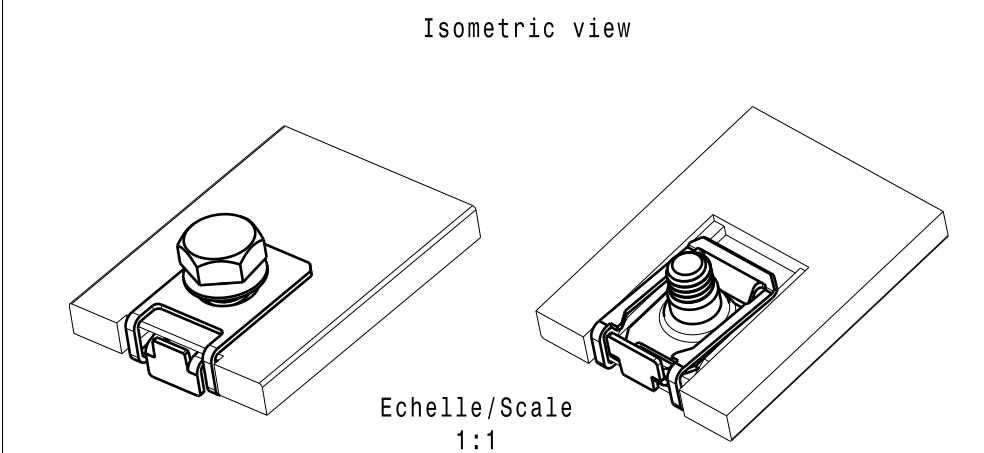
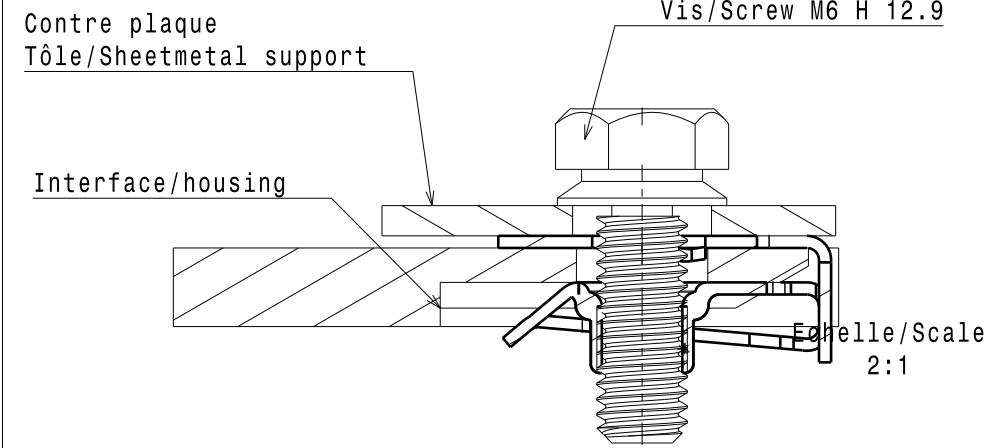
C3
Couple de serrage
Tightening torque



Couple de foirage
Stripping torque



Une consultation préalable de A.Raymond SARL est nécessaire pour toute mise en place de la pièce en automatique.
Automatic processing of the part requires prior consultation with A.Raymond SARL.



REV.	Quant.	Indice / revision description	Date	Name
Ac	-	UPDATED DRAWING	20.03.13	GPA
Ab	-	Ajout Nota Préco de vissage	19.03.13	JPA
Aa	-	Modification plan C en plan generique / update drawing C in drawing generique	06.07.12	JAC



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Brevets / Patent rights	Patented 503RG	Classification code	AABCC
N° Projet / Project No.	Origine / Origin 130793-1-Aa	Chef de projet / Project Manager	CAMUS.P
Echelle / scale 6:1	Format A2	Tolerance / General tolerance Dimension Angle ± 0.50 ± 5.00°	Date
		Realise / Prepared by	ACQUISTO.J
		Approuve / Approved	20130320090521
		Epaisseur / Wat. thickness 0.8	Volume (mm³) 529
		Poids / Weight (g) 4,1	

Finition /finish
Voir nomenclature
See parts list
Code finition finish code

Traitement structural / Material treatment
C45E CR
>0,5 : TTH.HR 30 N : 57,5 a 63 (38 a 42 HRC)

Matiere / Material
C45E-A
Mat. code

Libelle / Title
Ecrou à pas métrique
M6
Metric pitch nut
-M6

Reference /Part no.
130793-0-02
Drawing type
C:Customer

Ref. client / Customer part no.
CAD system & version CATIA V5 R19 SP9
Non fichier / File name 130793-0C02
Planche / Sheet 1/2

2

Légende/ Legend :
OK = Test effectué et validé / Valid test
X = Test effectué et non valide / No valid test

		Couple/ Torque				
Trous/Hole	Ep 1.5	6Nm	7Nm	8Nm	9Nm	10Nm
	Ø 7.2	OK	OK	OK	OK	OK
	Ø 9.2	OK	OK	OK	OK	OK
	7X12	OK	OK	OK	OK	OK
	9X15	OK	OK	OK	OK	OK

B I A

A